

WE MAKE THE WORLD A CLEANER PLACE

Company Presentation
Iranian-German Waste Management Workshop

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Tehran, 25 February 2017



Company Information

- International company for plant construction in the field of environmental and energy technology
- More than 150 years of tradition and know-how
- Worldwide more than 1,600 reference plants
- Technology supplier and EPC-Contractor for turnkey plants
- Member of the Nippon Steel & Sumitomo Metal Corporation



**Energy from
Waste**



**Flue Gas
Cleaning**



**After Sales
Service**

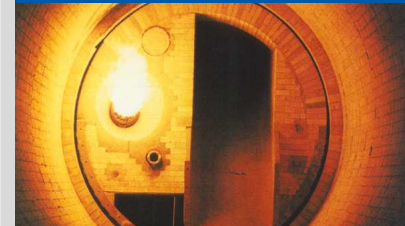
Grate Incineration



Gasification (DMS)



Rotary kiln Inciner.



Ownership Structure



**NIPPON STEEL &
SUMITOMO METAL**

Turnover: 38.3 billion €
Employees: 84,837

100 %



Leading with Determination
NIPPON STEEL & SUMIKIN ENGINEERING

Turnover: 2.5 billion €
Employees: 4,954

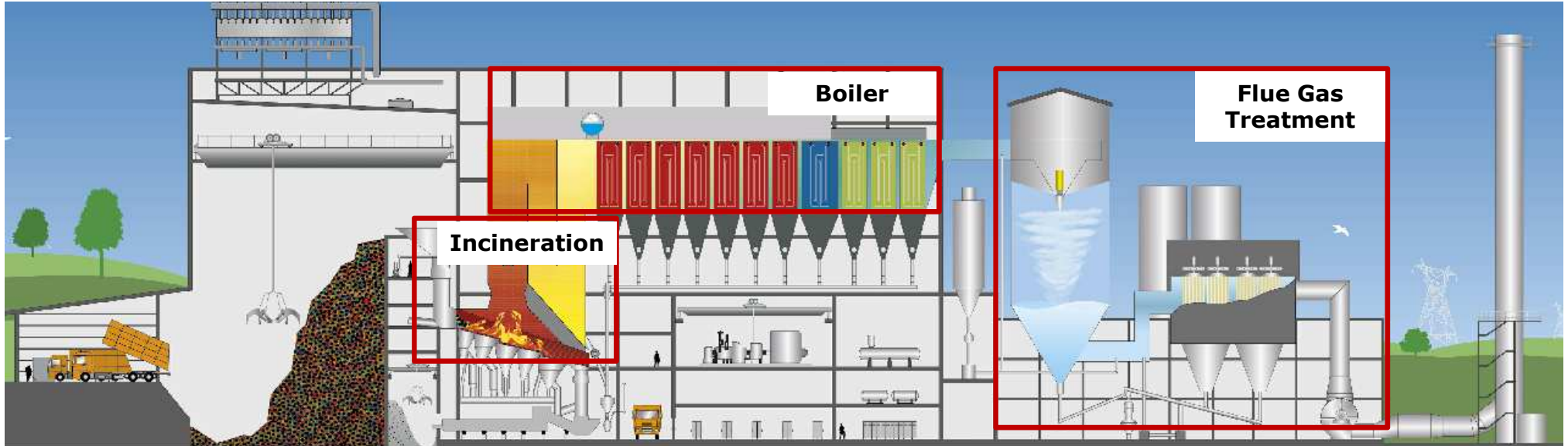
100 %



Turnover: 201.2 million €
Employees: 265

* all information for the financial year 2015

SBENG Offer & Partner Modell



SBENG own technology

Incineration Technology

Boiler Technology

Flue Gas Treatment

Scope of Iranian partner

Water-Steam Cycle

Electrical Systems

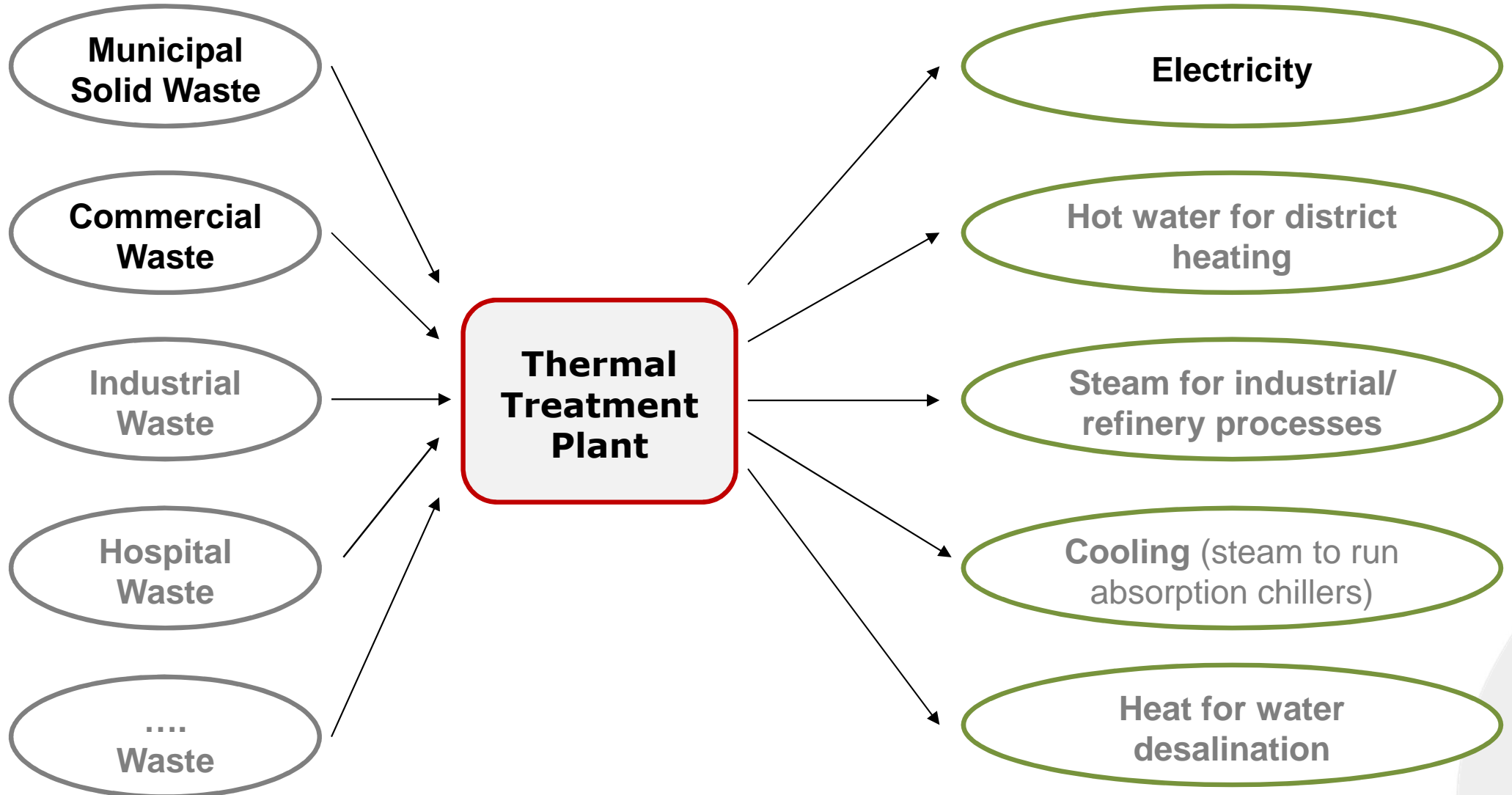
I & C System

Balance of Plant

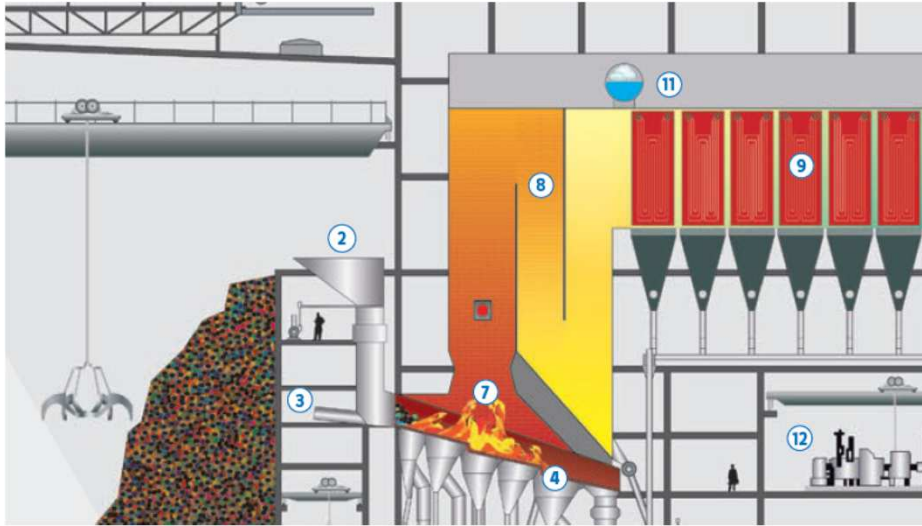
Infrastructure

Civil Works

Customer Requirements & SBEng Solutions



Grate Incineration & Municipal Solid Waste



Technology

- Forward moving grate
 - Capacity: 4 to 50 t/h
 - LHV [MJ/kg]: 6 - 20
 - Waste types that can be processed
 - Municipal solid waste
 - Refuse derived fuels
 - Industrial waste
 - Bulky waste
- As add on:
- Biomass
 - Sewage sludge
 - Tyres etc.

References (selected examples)

Newest plants

City/ Country	Fuel	Capacity [1000 t] p.a.	Start-up Year
Vilnius/ Lithuania	RDF, MSW, sew.	224	2019
Delfzijl/ The Netherlands	RDF, MSW, sew.	144	2018
Linköping/ Sweden	MSW & Biomass	242	2016
Tampere/ Finland	MSW & Biomass	160	2015

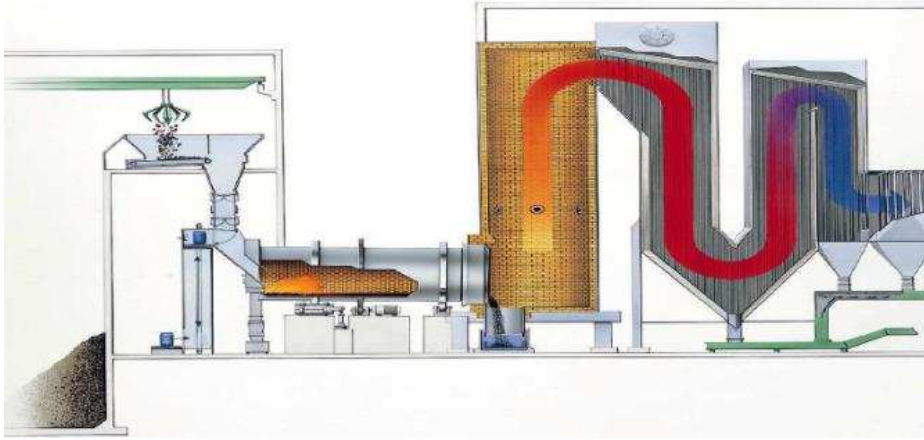
Largest plants

City/ Country	Fuel	Capacity [1000 t] p.a.	Start-up Year
Naples/ Italy	RDF	648	2009
Cologne/ Germany	MSW	572	1997
Hamburg Rug./ Germany	MSW	344	1999
Heringen/ Germany	RDF	320	2009
Berlin Ruhl./ Germany	MSW	288	2012
Herten/ Germany	MSW	278	2008

Largest incineration lines

City/ Country	Fuel	Capacity t/h	Start-up Year
Berlin Ruhl./ Germany	MSW	36,0	2012
Klaipeda/ Lithuania	MSW	34,0	2013
Berlin Rued./ Germany	RDF	32,9	2008
Linköping/ Sweden	MSW & Biomass	30,2	2016

Rotary Kiln & Hazardous Waste



Technology

- Rotary kiln
- Capacity: 3 to 16 t/h
- Incineration temperature: 1100°C (>2 s)
- Hazardous waste types processed in various forms (solid, pasty, liquid)
 - Industrial
 - Hospital
 - Animal etc.

Location	Country	Fuel	No. of Units	Cap. per line [t/h]	Capacity [Ths. t/a]	Start-up
Sodegaura City	Japan	Industrial waste	1	15,50	124	2008
Fenice Melfi	Italy	Industrial waste	1	5,00	40	2000
Ulsan	South-Korea	Industrial waste	2	6,25	100	1999
Pusan	South-Korea	Industrial waste	2	7,30	117	1998
Brunsbüttel	Germany	Industrial waste	1	5,00	40	1997
Wolfen	Germany	Wood	1	16,00	128	1997
Marl	Germany	Industrial waste	1	7,00	56	1997
Zapfendorf	Germany	Wood	1	6,70	54	1997
Böhlen	Germany	Industrial waste	1	3,30	26	1997
Krefeld	Germany	Industrial waste	1	5,00	40	1996
Swan Hills/Alberta	Canada	Industrial waste	1	5,00	40	1993
McIntosh, Alabama	USA	Industrial waste	1	2,80	22	1993
St. Gabriel, Louisiana	USA	Industrial waste	1	2,80	22	1993
Leverkusen	Germany	Industrial waste	1	3,95	32	1992

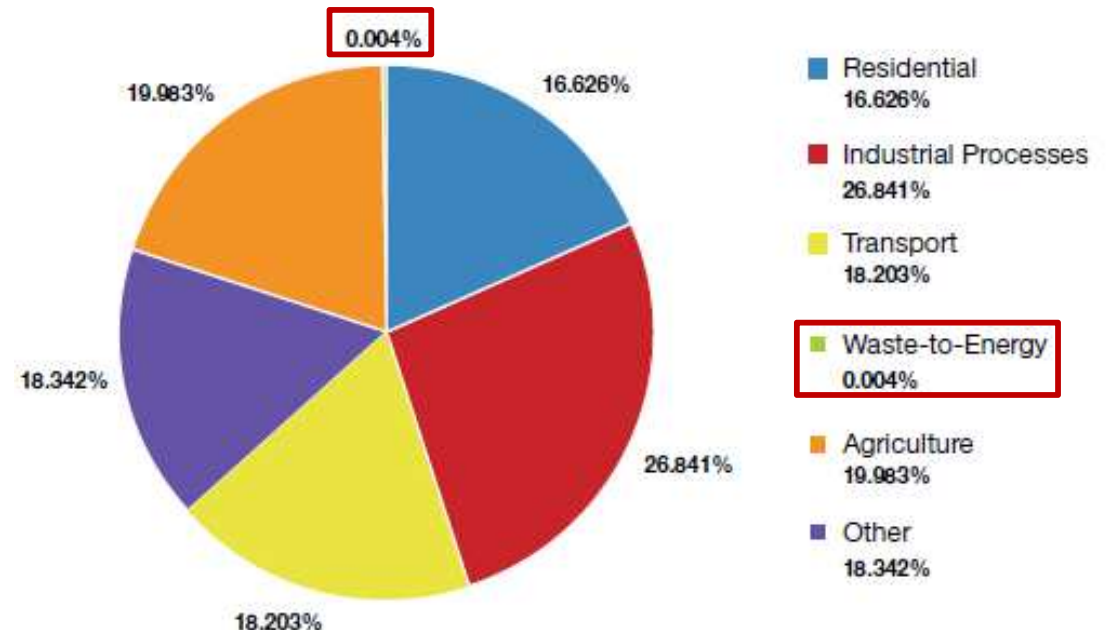
Environmental Security

German Emission Standard

Environmental Impact of Energy from Waste Plants in Germany

- Germany has got nearly 100 waste incineration plants; more than all other European countries except France
- German emission standards are more strict than European ones
- Nevertheless, pollution by such plants is negligible (see example on dust/ particulate matters)

PM10 Emissions in Germany

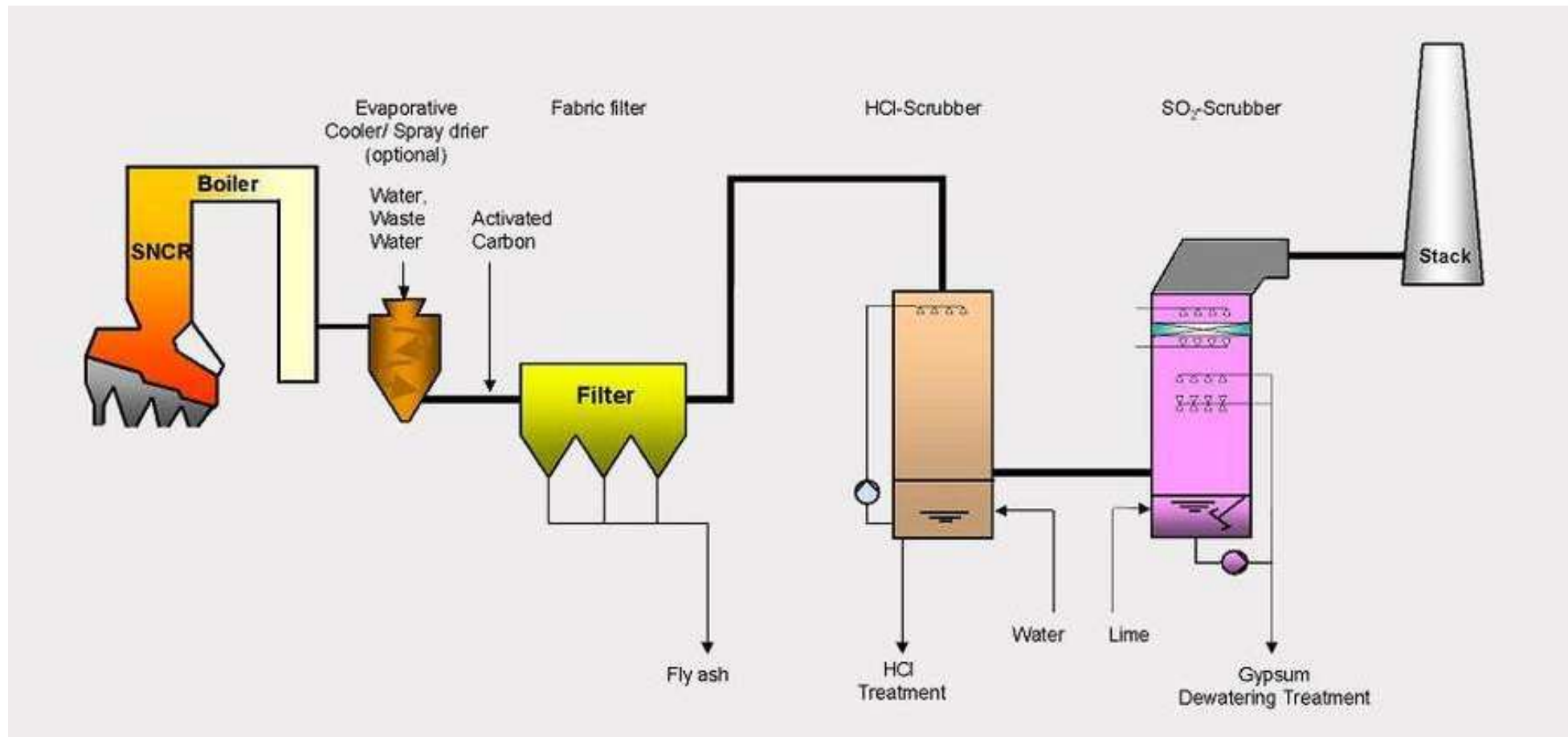


Source: German Environmental Agency, National Trend Tables 1990-2010, 2010 values.

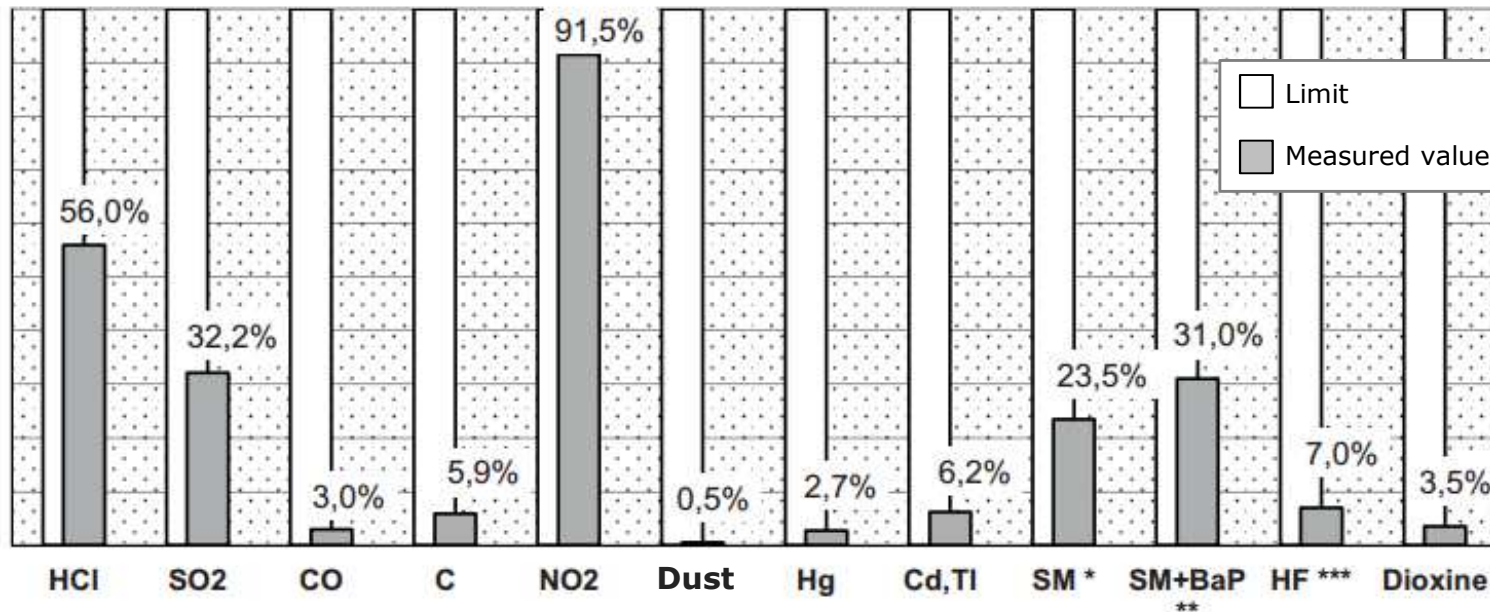
Environmental Security

SBE Flue Gas Cleaning Solutions

SBE covers a large variety of flue gas cleaning concepts to comply with emission thresholds and country-specific requirements all over the world



Annual Average of continuous/ discontinuous Emission Measurement 2015



Limit acc. to German legislation 17. BImSchv (daily average in mg/m³ except Dixons in ng/m³)

10 50 50 10 100 10 0,03 0,05 0,5 0,05 1 0,1

Measured values in 2015 (mg/m³ except Dixons in ng/m³)

5,6 16,09 1,48 0,59 91,49 0,05 0,00082 0,0031 0,1174 0,0155 0,07 0,0035

← continuous measurement

→ discontinuous measurement

- * SM : Total amount of heavy metals: Sb, As, Pb, Cr, Co, Cu, Mn, Ni, V, Sn
- ** SM + BaP : Total amount of heavy metals: As, Cd, Cr, Co und Benzo(a)phyren
- *** HF : Value for Line A